

Trinity Tft340-399



NATURAL TO LP CONVERSION INSTRUCTIONS:

Version Date: 2017-06-13

Kit Number: 85469-1



This conversion kit shall be installed by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, an explosion or production of carbon monoxide may result causing property damage, personal injury or loss of life. The qualified service agency is responsible for the proper installation of this kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit, which necessitates the use of a calibrated CO₂/O₂ and CO combustion analyzer.

NTI boilers are factory set to operate with Natural Gas. **BEFORE OPERATING WITH PROPANE** the specified LP-orifice must be installed. The orifice size is stamped into orifice; ensure the orifice being used corresponds to the boiler model being converted. Use the procedures outlined in these instructions to fully complete the Natural Gas to LP conversion for Trinity boiler models Tft340 and Tft399's with serial numbers greater than 90974 ONLY.



This Natural Gas to LP Conversion Kit (p/n 85469-1) is used to convert all Tft340 boilers, and Tft399 boilers with serial numbers greater than 90974, to operate with Propane. Use Natural Gas to LP Conversion Kit 84471-1 to convert Tft399 boilers with serial numbers of 20899 and lower.

Kit Contents:

- Natural to LP Conversion Instructions (p/n 85470)
- Natural to LP Conversion Decal (p/n 85469)
- 6.75 mm LP-orifice (p/n 85480)



This conversion kit **CANNOT** be used to convert NTI appliance models not referenced in these instructions. Contact NTI for the Natural Gas to LP conversion kit and instructions for other models.



Failure to apply these instructions properly may result in dangerous Carbon Monoxide levels, fire or explosion leading to property damage, personal injury or death.

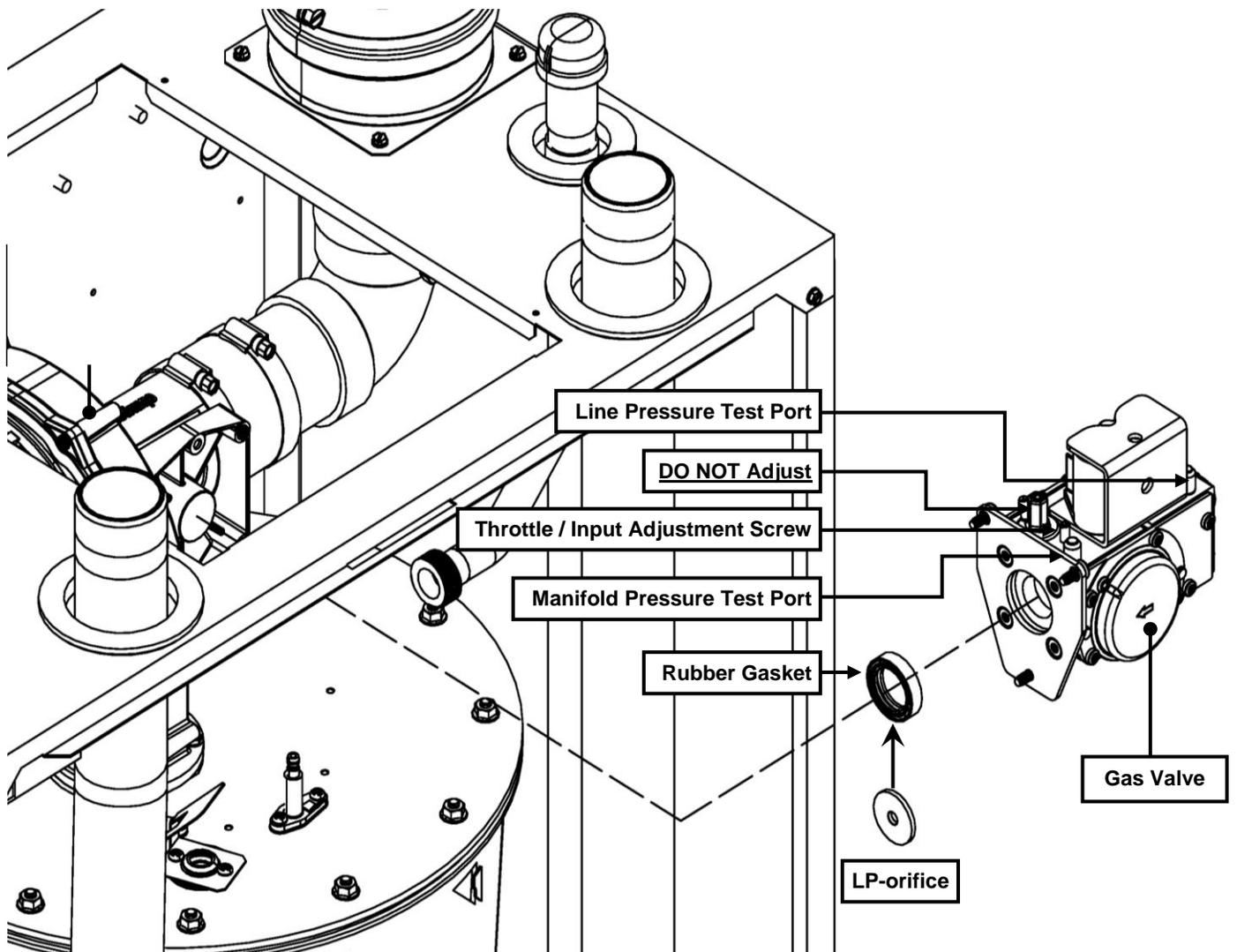
ATTENTION: LIQUEFIED PETROLEUM (LP) PROPANE

Liquefied Petroleum (LP) propane gas is heavier than air; therefore, it is imperative that your boiler is not installed in a pit or similar location that will permit heavier than air gas to collect. Local Codes may require appliances fueled with LP gas be provided with an approved means of removing unburned gases from the room. Check your local codes for this requirement.

1.0 Changing the Orifice

1. Turn the 120VAC power supply off to the boiler.
2. Turn gas supply “shut off valve” off.
3. Remove the front cover from the unit.
4. Remove feedback hose between air-inlet pipe and Gas Valve.
5. Disconnect the gas line at the union fitting at the inlet to the Gas Valve.
6. Disconnect the Gas Valve by removing the three screws securing it to the Venturi.
7. Remove the rubber gasket located between the Gas Valve and Venturi and insert the 6.75 mm LP-orifice into the groove in the middle of the gasket; the orifice should fit securely.
8. Seat gasket (w/orifice) into the outlet of the Gas Valve, and re-attach the Gas Valve to the Venturi and securely tighten the three screws.
9. Reconnect the feedback hose between air-inlet pipe and Gas Valve.
10. Reconnect the gas line at the union fitting and tighten securely while supporting both sides of the fitting.
11. Turn gas on and check for leaks.

Figure 1-1 LP-Orifice and Throttle/Input Screw Adjustment



2.0 Gas Valve and Burner Setup



Failure to perform the Gas Valve and Burner Setup correctly may result in incorrect operation, component failure, property damage, serious injury or death.

Operating Sequence

Prior to commencing the Gas Valve and Burner Setup, perform the following operating sequence check:

1. Turn the supply of gas to the boiler off.
2. Set the thermostat to the highest setting.
3. Ensure the combustion fan pre-purges for a short time prior to activating the igniter.
4. Ensure the combustion fan post-purges for at least 5 seconds prior to reactivating the igniter.
5. Set the thermostat to the lowest setting and continue with the Gas Valve and Burner Setup procedure outlined below.

Gas Line Pressure

The boiler gas valve is equipped with a Line Pressure Test Port; see Figure 1-1. Use the following procedure to measure the gas line pressure to the boiler to ensure it falls within the range given in Table 2-1:

1. Turn the supply of gas to the boiler off.
2. Open the bleed screw of the Line Pressure Test Port approximately 1-1/2 turns. This port is directly connected to the gas line feeding the boiler. See Figure 1-1.
3. Force 1/4" ID tubing over the housing of the Line Pressure Test Port; install the other end of the tubing to an appropriate line pressure test gauge or manometer. Ensure both ends of the tubing make a tight connection.
4. Turn the gas supply to the boiler on and check for gas leaks.
5. Observe the line pressure under static conditions and compare it to Table 2-1. The pressure will be greatest under static conditions.
6. With all other gas appliances in the application running, operate the burner to the maximum modulation rate (See Table 2-2) and compare the observed line pressure with Table 2-1. The pressure will be lowest during the maximum flow of gas.
7. Adjust the gas line pressure to ensure the parameters in Table 2-1 are attained under all conditions. If possible adjust the line pressure to the "Nominal/Desired" value listed in Table 2-1 while the unit is operating at the maximum modulation rate, see Table 2-2.
8. Continue observing the gas line pressure until the completion of the combustion analyses, in case adjustments need to be made.
9. Complete pressure testing, remove the 1/4" tubing from the test port and then return the bleed screw of the Line Pressure Test Port to the closed position.



The line pressure is a function of the gas supply and is affected solely by field provided parameters such as line size and regulator settings. Under no circumstances can the boiler gas valve influence or be used to adjust the gas line pressure.



Failure to close the bleed screw of the Line Pressure Test Port will cause a severe leakage of gas, resulting in a fire or explosion causing property damage, serious injury or death.

Table 2-1 Line Pressure and Combustion Parameters

Gas	Line Pressure (inches w.c.)			CO ₂ (%)*		CO (ppm) Max.*
	Nominal/Desired	Min.	Max.	Min.	Max.	
Natural	7	4	10.5	8.9	9.5	175
Propane	11	8	13	10.2	10.8	175

¹ Combustion calibration must only be performed with the burner operating at maximum modulation rate.

² Combustion values listed are for burner operation at maximum modulation rate; CO₂ and CO values will be lower at minimum modulation rate. When tested at minimum modulation rate, the CO₂ must be 0.4-0.8% lower than CO₂ at maximum modulation rate.

Table 2-2 Minimum and Maximum Input Ratings and Respective Modulation Rates

Model	Min. Modulation Rate (RPM)	Max. Modulation Rate (RPM)	Input (MBH)	
			Min	Max ¹
Tft340	1100	6650	39.9	340
Tft399	1050	7800 (7500-LP)	39.9	399

¹Canada: Altitudes between 2000-4500 ft, de-rate by 10%. Consult local authorities for de-rating for altitudes above 4500ft.



Carbon Monoxide - Never leave the unit operating while producing Carbon Monoxide (CO) concentrations in excess of 175ppm. Failure to follow this warning may result in serious injury or death.



Manifold Pressure - DO NOT adjust or measure the Manifold Pressure of the boiler. Correct manifold pressure is factory set. Field adjustment could result in improper burner operation resulting in fire, explosion, property damage or death.



Adjustments to the **Throttle/Input Adjustment Screw** may only be made by a qualified gas technician, while using a calibrated combustion analyzer capable of measuring CO₂ and CO. Adjustments may only be performed if the gas line pressure is maintained above minimum levels throughout the duration of the test, see Table 2-1. Failure to follow these instructions may result in serious injury or death.

Adjustment

Throttle / Input Screw Adjustments - The boiler is equipped with a Throttle/Input Adjustment Screw, located on the Gas Valve. It is used to adjust the flow of gas leaving the gas valve entering the Venturi and then the combustion air stream. Turn the adjustment screw in (clockwise) to reduce gas flow, make combustion leaner, and reduce the CO₂ concentration in the flue gases. To increase the CO₂ level and gas flow in the combustion air stream, adjust the Throttle screw out (counterclockwise). Typical adjustment for LP Gas is 0-1/4 turns in or out from the factory setting upon inserting the LP orifice as per these conversion instructions. See Figure 1-1 for throttle screw location.

Throttle/Input Adjustment Screw

Decrease gas
Turn Clockwise



Increase gas
Turn Counter Clockwise



Combustion Calibration - To calibrate burner operation, perform the following procedure using a calibrated combustion analyzer capable of measuring CO₂ and CO from Natural and Propane Gas burning boilers:

1. Operate the unit at the maximum modulation rate, see Table 2-2. **NOTICE:** the maximum modulation rate must be adjusted for Tft399 models operating with Propane.
2. Ensure the gas line pressure is maintained within tolerance, see Table 2-1.
3. While at the maximum modulation rate, measure the CO₂ and CO; adjust as necessary, using the Throttle Screw, to be within the limits listed in Table 2-1.
4. Operate the unit at the minimum modulation rate (see Table 2-2). Ensure the combustion remains smooth and CO₂ and CO values are lower than the values obtained during maximum modulation as per notes in Table 2-1. If not, do not adjust further, contact NTI for assistance.



Failure to perform the flue gas analysis and adjustment as detailed in this section may result in erratic and unreliable burner operation, leading to reduced efficiency, increased fuel consumption, reduced component life, heat exchanger combustion deposits, and general unsafe operation. Failure to follow these instructions may result in serious injury or death.

3.0 Labeling

As the certified installer of the Natural Gas to LP Conversion Kit, you must indicate on the boiler that it has been converted for use with Propane (LP) Gas:

1. **Update Rating Plate Decal** – Locate the rating plate decal on the side of the appliance, using a regular ink pen, check the box next to “Field converted to Propane Gas” and fill in the date; depress hard enough to permanently etch the decal (see Figure 3-1).
2. **Conversion Decal** - Fill out the required information on the Conversion Decal (included in this kit) and affix it to the boiler cabinet adjacent to the rating plate decal, and in a location where it can be easily seen (see Figure 3-2).

Figure 3-1 Update the Rating Plate Decal

<p>FACTORY SET FOR NATURAL GAS Field converted to Propane Gas <input checked="" type="checkbox"/> Date: May 5, 2016</p>	<p>ADJUSTER A L'USINE POUR GAZ NATURAL Convertie au propane sur place <input type="checkbox"/> Date: _____</p>	
Gas Pressure [Pression du Gaz]	Natural [Naturel]	Propane
Maximum Inlet Gas Pressure [Pression maximale d'entrée du gaz]	10.5" wc [2.6 kPa]	13" wc [3.2 kPa]
Minimum Inlet Gas Pressure [Pression minimum d'entrée du gaz]	4" wc [1 kPa]	8" wc [2 kPa]
Manifold Pressure [Pression d'admission]	0" wc [0 kPa]	0" wc [0 kPa]

Figure 3-2 Conversion Decal

THIS CONTROL WAS CONVERTED FOR USE WITH PROPANE GAS.

This appliance has been converted for use with Propane Gas, in accordance with the instructions provided with NTI kit # 85469-1, by **John Smith**, which accepts responsibility that the conversion was performed properly.

Maximum Modulation Rate adjusted to: **7500** rpm.

Reference rating plate for Propane Input and Gas Pressure