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**84735** (applicable to Tx boilers pre serial number 72000)  
**O-ring Hx 3+1-5+1**  
**(GM10-25-203-00)**

**Applicable Boiler Models:**

(pre serial number 72000)

- Tx81
- Tx101
- Tx151
- Tx151C

**Kit Contents**

- 1 Hx O-ring (3+1-5+1)

**Tools Required**

- 1/4" Nut Driver
- 3/8" wrench

**Replacement Instructions**

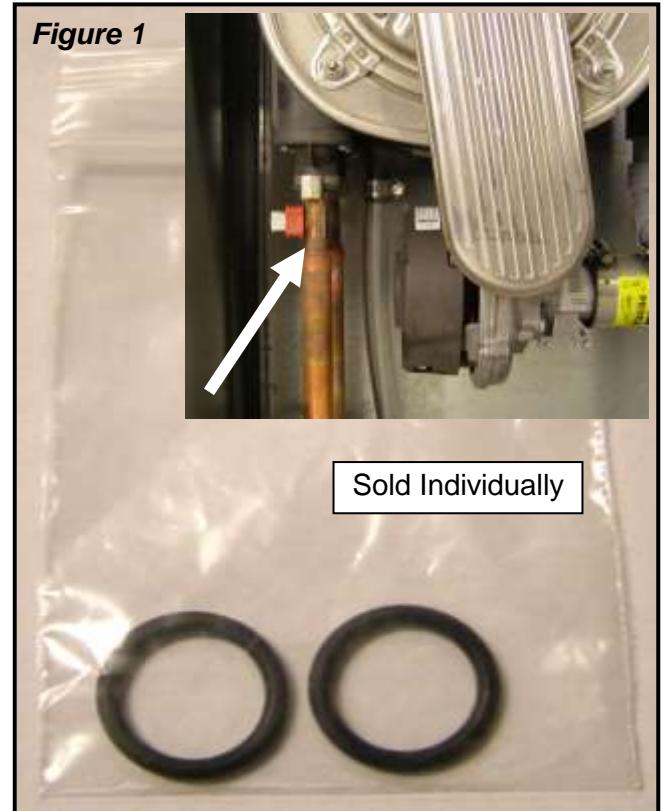
- 1) Turn off power and gas to the boiler.
- 2) Drain boiler of water.
- 3) Remove the inlet/outlet pipe

**Combi boilers only:** remove pipes from combi block before removing from the boiler heat exchanger. Refer to figure 2 and 3 below.

- 4) Replace old O-Ring with the new one.
- 5) Reinstall the inlet/outlet pipe.
- 6) Refill boiler with water and purge excess air.

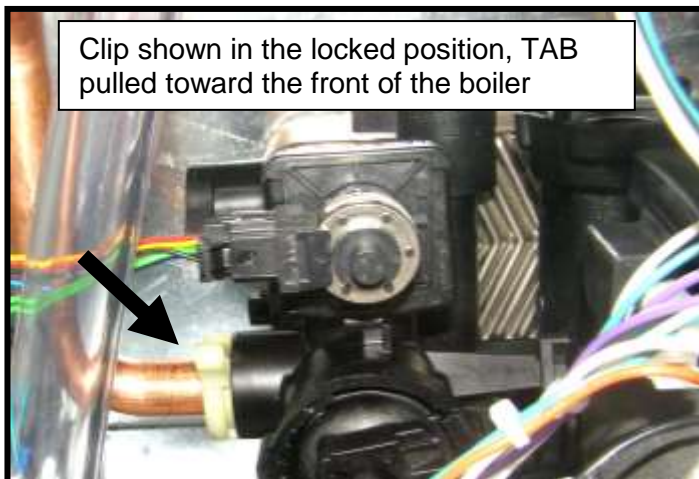
**CAUTION**

**Air in Boiler** - Ensure the boiler is completely filled with water to a minimum of 15psi, and that all the air is purged. Failure to do so could result in a boiler malfunction which may result in property damage.



**NOTE:** Photos below are to detail the correct pipe retaining clip positions for combi boilers, not the O-ring location.

**Figure 2**



**Figure 3**

