

Combination gas-fired, condensing instantaneous hot water heater and space heating fan coil





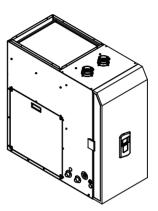




\* Lead Free

Keep this manual near this appliance for future reference whenever maintenance or service is required.

\*The wetted surface of this product contacted by consumable water contains less than one quarter of one percent (0.25%) of lead by weight.





#### !\ WARNING

This appliance (GF 200) is a combination gas-fired, condensing, instantaneous hot water heater and space heating fan coil. The water heater is a CSA-certified product in its own right and, as such, must be installed according to its installation and operation manuals (supplied).

This manual provides installation instructions for the GF 200, but defers to the water heater's manual(s) where appropriate. Throughout, in any conflict between instructions from this manual and those from the water heater's, the latter are assumed to be correct. When reading the water heater's manual, only sections pertaining to the NPE-240A model may apply.

If the information in these instructions is not followed exactly, a fire or explosion may result, causing property damage, personal injury or death.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

#### What to do if you smell gas

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier. The installation must conform with local codes or, in the absence of local codes, the National Fuel Gas Code, ANSIZ223.1/NFPA 54 and/or CSA B149.1, Natural Gas and Propane Installation Code. When applicable, the installation must conform with the Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 3280 and/or CAN/CSA Z240 MH Series, Mobile Homes.

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# 1. Important Information

This appliance (GF 200) is a combination gas-fired, condensing, instantaneous hot water heater and space heating fan coil. The water heater is a CSA-certified product in its own right and, as such, must be installed according to its installation and operation manuals ( Navier Navier ); supplied).

This manual provides installation instructions for the GF 200, but defers to the Navien water heater manuals where appropriate. Throughout, in any conflict between instructions from this manual and those from the water heater's, the latter are assumed to be correct. When reading the water heater manuals, only those sections pertaining to the NPE-240A model may apply.

As part of the GF 200's manufacturing process, certain portions of the water heater's installation have been completed. As such, some sections of this manual differ significantly from the corresponding instructions in the **Navien** water heater manuals.

In these sections, it is intended that the installer follow the specific instructions as described for the GF 200, while following the general instructions in the water heater manuals.

Installation and service must be performed by a qualified installer, service agency, or the gas supplier. Failure to follow these and other included instructions exactly could result in a fire or explosion, causing property damage, personal injury, or death.

# 1.1 Safety Information

The following safety symbols are used in this manual. Read and follow all safety instructions in this manual precisely to avoid unsafe operating conditions, fire, explosion, property damage, personal injury, or death.



#### **DANGER**

Indicates an imminently hazardous situation which, if not avoided, could result in severe injury or death.



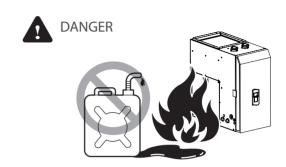
## WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in injury or death.



# CAUTION

Indicates a potentially hazardous situation which, if not avoided, could result in property damage.



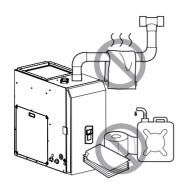
If you smell gas:

- Do not try to light any appliance.
- Do not touch any electrical switches or use landline phones.
- From a neighbor's phone, call your gas provider and follow their instructions.
- If you cannot reach your gas provider, call the fire department.

Do not use or store flammable products, such as gasoline, solvents, or adhesives in the same room or area as the appliance.

- The appliance has a main burner flame that can turn on at any time and can ignite flammable vapors. Vapors from flammable liquids can explode and catch fire, causing death or severe burns.
- Vapors cannot be seen and may be heavier than air. They can travel long distances along the ground and can be carried from other rooms to the appliance's main burner flame by air current.
- Keep all flammable products far away from the appliance and store them in approved containers.
   Keep the containers closed tightly and out of the reach of children and pets.

# **WARNING**



- Do not store or use gasoline or other flammable liquids near this appliance.
   Doing so may result in fire or explosion.
- Do not place combustibles, such as newspapers or laundry, near the appliance or venting system.
   Doing so may result in a fire.
- Do not place or use hair sprays, spray paints, or any other compressed gases near the appliance or venting system, including the vent termination.
   Doing so may result in fire or explosion.
- Do not remove the front cover unless the power to the appliance is turned off or disconnected.
   Failure to do so may result in electric shock.
- Do not operate the appliance with the front cover opened.
   Doing so may result in fire or carbon monoxide (CO) poisoning, which may result in property damage, personal injury, or death.
- Do not operate this appliance without proper venting.
   Doing so may result in fire or carbon monoxide (CO) poisoning, which may result in property damage, personal injury, or death.
- Do not touch the internal components of the appliance with wet hands.
   Doing so may result in electric shock.

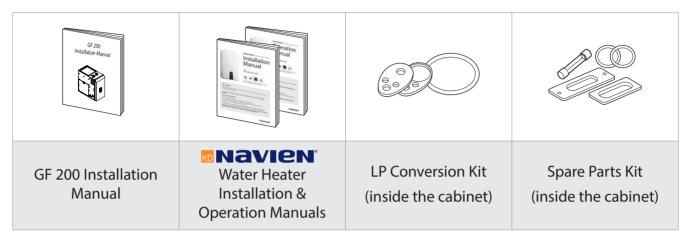
# (!) CAUTION

- Do not turn on the appliance unless the water and gas supplies are fully opened.
   Doing so may damage the appliance.
- Do not turn on the water if the cold water supply shut-off valve is closed.
   Doing so may damage the appliance.
- Do not use this appliance for anything other than its intended purpose, as described in this manual.
- When servicing the controls, label all wires prior to disconnecting them.
   Failure to do so may result in wiring errors, which can lead to improper or dangerous operation.
   Verify proper operation after servicing.
- Do not use unapproved replacement or accessory parts.
   Doing so may result in improper or dangerous operation and will void the manufacturer's warranty.
- Do not place anything in or around the vent terminals, such as a clothes line, that could obstruct the air flow in or out of the appliance.
- This appliance has been approved for use in the USA and Canada only.
   Using the appliance in any other country will void the manufacturer's warranty.

# 2. About the Appliance

#### 2.1 Items Included

When you open the packaging, you will find the following items with the appliance. Check for each of the following items before installing the appliance. The manual packet and kit box can be found inside the front cover.



Kit Box, including:	Item	Part No.	Qty
	Open Brass Connection Adapter	85372	2
	Plug Brass Connection Adapter	85523	2
	Pipe Clips	85371	4
	Flow Switch	85582	1
	Vinyl Tubing (10.5")	83044	1
000000	O-Rings	85369	6
97 97 97 97 97 97 97 97 97 97 97 97	Screws	82998	14
	2" Vent Termination Caps 2" Wall Flanges	85590 85591	2 4
	Jumper	85742	1
	Fuse (2 A; blade)	83517	1
	Quick Installation Guide	85899	1

# 2.2 Specifications

The following table lists the specifications for the appliance. Additional specifications about water, gas, electric, and air supplies (venting) appear in the Installation section.

S	pecifications		GF 200				
Heat Capacity			Space Heating:	/1.1		V Heating:	
(Input)	Propane Ga	as (LP)	19,900 – 80,000 BTU	/H	19,9	00 – 199,000 BTU/H	
_	AFUE		97.1				
Energy Efficiency	UEF (NG &	LP)			0.96		
Lineiency	EF (Canada	) (NG & LP)			0.97		
	50°F (28°C)	Temp Rise	7.8 GPM (30 L/m)				
Flow Rate (DHW)	65°F (36°C)	Temp Rise	6.1 GPM (23 L/m)				
(DITVV)	80°F (44°C)	Temp Rise	5.0 GPM (19 L/m)				
Dimensions			17¾ in (W) x 38 in (H	l) x 38 in (D)			
Weight			248 lbs				
Installation Typ	oe		Indoor				
Venting Type			Forced Draft Direct V	ent/ent			
Ignition			Electronic Ignition				
Water Pressure	!		15 – 150 PSI				
Gas Supply Pre	ssure	NG	3.5 – 10.5 in w.c.				
(from source)		LP	0 13 111 17.0.			See Navien	
Gas Manifold P	ressure	NG	-0.050.58 in w.c			Water Heater Installation Manual (Supplied)	
(min-max)		LP	-0.10 – -0.78 in w.c.			Maridar (Supplied)	
Minimum Flow	Rate*		0.5 GPM (1.9 L/m); < 0.01 GPM (0.04 L/m) with recirculation mode (factory default)*				
	Cold Water	Inlet	<sup>3</sup> / <sub>4</sub> in sweat joint				
Connection Sizes	Hot Water (	Outlet	<sup>3</sup> / <sub>4</sub> in sweat joint				
31263	Gas Inlet		<sup>3</sup> / <sub>4</sub> in NPT				
Power	Main Supp	ly	120 V AC, 60 Hz				
	Casing		Cold Rolled Carbon Steel				
Materials	Heat Exchangers		Primary: Stainless Steel Secondary: Stainless Steel Tertiary: Copper (tubes); Aluminum (fins)				
	Interconne	cting piping	Stainless steel, Copp	er, Brass (low-le	ad), P	olymers (Viton™, EPDM, etc.)	
	Size		2 in	3 in			
	Length (ma	ax.)	60 ft	150 ft			
Venting**	No. of elbo	ws (max).	6 (8 ft per 90°)	8 (5 ft per 90°)		See Navien Water Heater Installation Manual (Supplied)	
	Materials		CPVC, Polypropylene, PVC** Special Gas Vent Type BH (Class II, A/B/C)			(Sapplica)	
Safety Devices	Temperatu		ensor, Power Surge Fu			h Limit Switch, Exhaust itches, Coil Freeze-protection	

<sup>\*</sup>Energy consumption may increase when the system is configured for recirculation.

<sup>\*\*</sup>High temperature venting material may be required. See 'Section 3.7 – Venting the Appliance' for details.

#### 2.3 The Front Panel

The front panel allows you to adjust the water temperature and view the operating status or error codes.





Frror

A code will appear on the display



Hot Water Recirculation

Indicates Recirculation Mode (or pump activity)



Diagnostics button

For installers only



Information button

Shows basic information (Inlet temp., Outlet temp., Flow rate)



Reset button

Resets the water heater from error state (or returns to previous menu)



Combustion

Indicates when the gas burner is on



N/A





Up button

Increases the temperature (or navigates through menus)



Down button

Decreases the temperature (or navigates through menus)

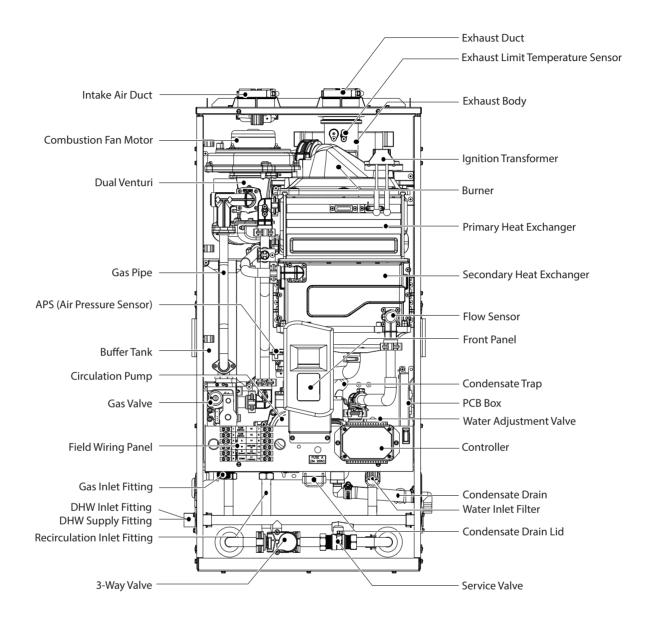


Power button

Turns the water heater on or off (press and hold for 1-2 seconds)

# 2.4 Components

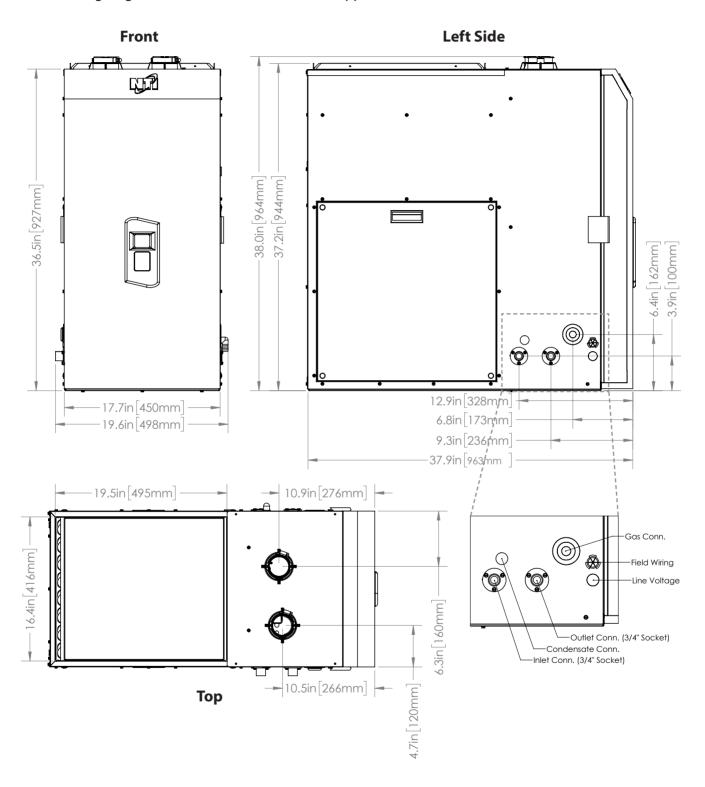
The following diagram shows the key components of the appliance. Component assembly diagrams and particular parts lists are included in the Appendixes.



**GF 200** 

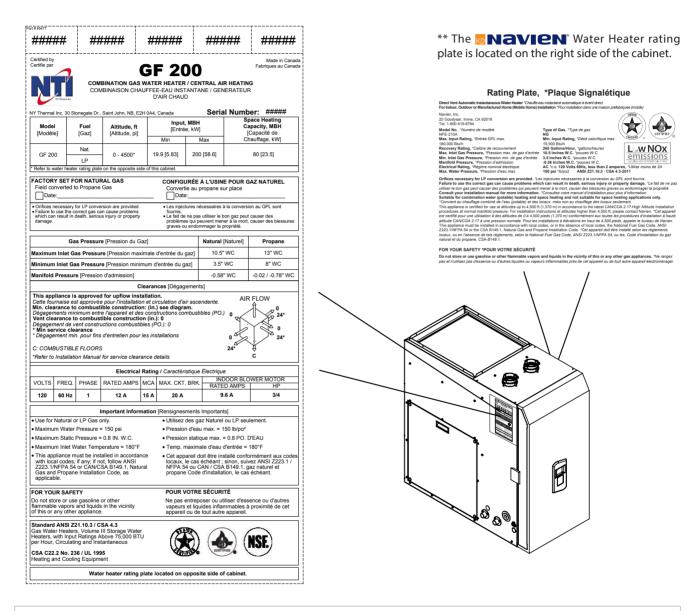
# 2.5 Dimensions

The following diagrams show the dimensions of the appliance and the connections.



## 2.6 Rating Plate

This appliance comes from the factory configured for use with Natural Gas (NG). Before starting the installation, check the rating plate located on the side of the appliance to ensure that it matches the gas type, gas pressure, water pressure, and electrical supply available in the installation location. If the appliance does not match each of these ratings, do not install the appliance. If conversion to Propane Gas is required, the included NOTICEN® gas conversion kit must be used.





#### **WARNING**

- Be sure the gas type and electricity voltage match the rating plate. Using a different gas type will cause abnormal combustion and appliance malfunction.
- Using abnormally high or low AC voltage may cause abnormal operation, and may reduce the life expectancy of this product.

# 3. Installing the appliance

NTI recommends that the connections be made in the following order to ensure ease of installation, given the limited space in the piping cabinet:

- Ductwork (could also be last)
- Condensate drain
- Domestic water (Inlet, then Outlet)
- Gas supply
- Electrical

# 3.1 Choosing an installation location

This appliance must be installed indoors, in a dry location free of dust and debris.

When choosing an installation location, you must ensure that the location provides adequate clearance for the appliance (including ductwork), adequate venting and drainage options, and sufficient access to gas, water, and electrical supplies. Carefully consider the following factors when choosing an installation location:

## **Water quality**

The following table shows the maximum contaminant levels allowed, based on the EPA National Secondary Drinking Water Regulations (40 CFR Part 143.3). If you suspect that your water is contaminated in any way, discontinue use of the appliance and contact an authorized technician or licensed professional.

Failure to do so could void the warranty.

Contaminant	Maximum Allowable Level
Total Hardness	Up to 200 mg/l (12 grains/gal.)
Aluminum	0.05 to 0.2 mg/l
Chloride	Up to 250 mg/l
Copper	Up to 1.0 mg/l
Iron	Up to 0.3 mg/l
Manganese	Up to 0.05 mg/l
рН	6.5 to 8.5
Sulfate	Up to 205 mg/l
Total Dissolved Solids (TDS)	Up to 500 mg/l
Zinc	Up to 5 mg/l
Chlorine	Up to 4 mg/l

#### Adequate drainage

- Maintain proper clearances from any openings in the building.
- Install the appliance with a minimum clearance of 12 in (300 mm) above an exterior grade, or as required by local codes.
- Maintain a minimum clearance of 4 ft (1.2 m) from heating and cooling vents.
- Do not enclose the vent termination.
- Install the exhaust vent in an area that is free from obstructions and does not allow the exhaust to accumulate.
- Do not install the appliance where moisture from the exhaust may discolor or damage walls.
- Do not install the appliance in bathrooms, bedrooms, or any other occupied rooms that are normally kept closed or that are not adequately ventilated.

## Proximity to fixtures and other appliances

Install the appliance near fixtures that deliver or use hot water, such as bathroom, kitchen, and laundry room faucets. Select a location that minimizes the water piping required between major fixtures. If the distances are long or the user requires "instant" hot water, we recommend running a recirculation line back to the appliance from the furthest fixture. Insulate as much of the hot water supply and recirculation lines as possible.

Additionally, take care to locate the appliance such that the supply and return ductwork can be installed efficiently, to limit noise and power consumption.

#### **Combustion air quality**

- Do not install the appliance in areas where dust and debris may accumulate or where hair sprays, spray detergents, chlorine, or similar chemicals are used.
- Do not install the appliance in areas where gasoline or other flammables are used or stored.
- Ensure that combustible materials are stored away from the appliance and that hanging laundry or similar items do not obstruct access to the appliance or its venting.

#### 3.2 Installation clearances

Install the appliance in an area that allows for service and maintenance access to utility connections, piping, filters, and traps. Based on the installation location, ensure the following clearances are maintained:

Minimum clearance:	from combustibles	for service
Тор	9 in	as required
Back	0	0
Front	0*	0   24 in*
Side (w/o connections)	0	0   as required
Side (w/ connections)	0	as required
Side (Blower access)	0	24 in
Bottom	0	0

<sup>\*</sup> No clearance required to front of unit if obstruction is removable (such as a door or access panel). 24 inch clearance if obstruction is permanent.



The service clearances are recommendations.

If you are unable to maintain those specific clearances, be sure you have an alternative plan as to how you are going to service the unit.

When locating the appliance prior to completing the ductwork and plumbing, it is essential that sufficient space be allotted for the installation and maintenance of components such as:

- Flow switch
- Thermostatic Mixing Valve (TMV)
- Pressure Relief Valve (PRV)
- Shut off and drain valves
- Expansion tank (optional)
- Condensate drain (and optional pump)
- Return air filter
- Circulating blower

## 3.3 Ducting the appliance

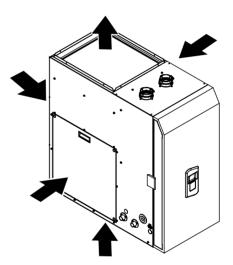
# 3.3.1 Supply ducting

The GF 200 provides a standard-size flanged supply air outlet for easy installation of an evaporator coil or supply plenum. Take care not to damage the heating coil when installing ductwork to the supply air outlet by using screws no longer than 3/4" (0.75 in.).

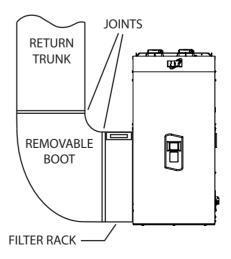
#### 3.3.2 Return ducting

The return air may be delivered to the appliance via:

- a) either side;
- b) the back;
- c) the bottom; or
- **d**) any combination thereof, provided, in all cases, that blower access is maintained.



Should spatial restrictions preclude such a clearance in a side-return installation, it is recommended that a joint (or joints) be made in the return ducting such that the portion immediately adjacent to the cabinet be removable to allow for blower access.

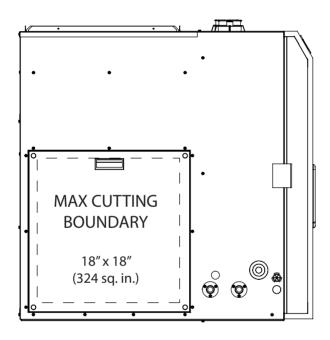


#### a) Side return:

When routing return air into the side of the unit, an opening may be cut into the central area of the side door, taking care not to excise the screw holes.

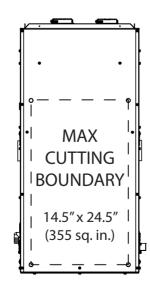
If installing a cabinet-mounted filter rack, it may be fastened (with self-tapping screws no longer than ¾" (0.75 in.)) to both the remaining door material *and* the cabinet, such that it overlaps the door frame. However, DO NOT drill holes or cut away any material from the cabinet itself.

Alternatively, one may remove the side door entirely and install a filter rack directly to the opening, taking care to ensure that the door switch is fully depressed (or bypassed) by the new ductwork.



#### b) Rear return:

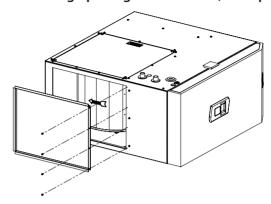
When routing return air into the back of the unit, an opening may be cut within the confines of the provided (grommeted) holes, taking care not to damage the interior sheet metal when using longer tools.



#### c) Bottom return:

A removable panel is included as part of the floor of the GF 200. To remove it, simply remove the 4 screws from the panel's front flange, and rotate the panel about its rear flange to release it.

The resulting opening is 15.5" x 20" (310 sq. in.).



#### 3.3.3 Air filtration system

In all installations, an appropriate air filtration system is recommended and must meet test requirements in UL 900. Failure to install a filter could lead to damage to and/or premature failure of the space heating components.

In all cases, care must be taken to ensure that return ducting is sealed against the inlet, such that the entire airsteam is directed through the air filter. Failure to do so could cause damage to the air moving equipment and clogging of the heating and/or cooling coils.

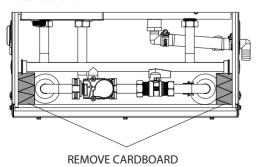
# 3.4 Connecting the Water Supply

When connecting the water supply, follow these guidelines:

- Use only pipes, fittings, valves, and other components, such as solder, that are approved for use in potable water systems.
- Tighten the appliance connection valves and/or fittings with care to avoid damage.
- We recommend using unions and manual shut-off valves on the cold water inlet and DHW outlet.
- Strive to make the hot water piping system as short as possible, to deliver hot water to the fixtures more quickly.
- To conserve water and energy, insulate all DHW piping. Never cover the drain or pressure relief valve. If the appliance is installed in a closed water supply system, such as one having a backflow preventer in the cold water supply line, means must be provided to control thermal expansion. Contact the water supplier or local plumbing inspector for information about how to control this situation.
- After installing the appliance, clean the inlet water filter that is located inside the cold water inlet, and then test the appliance for proper flow and inspect for leaks. Instruct the appliance owner that the filter must be cleaned periodically to maintain proper water flow.

#### 3.4.1 Installing the plumbing connections

- **1.** A kit box containing the necessary plumbing connections is shipped inside the front cover.
- This appliance is shipped with cardboard inserts on the inside to support the plumbing during shipping. Remove cardboard prior to installation.

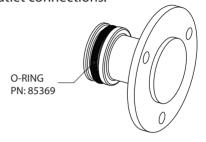


- **3.** Determine which side of the appliance the inlet and outlet water connections will be made on.
  - A) Left side connections
  - B) Right side connections
  - C) Both One on each side



Typically both water connections are installed on the opposite side of the return air duct to allow for air filter & maintenance clearances.

**4.** Install the plug adapters first, opposite the Inlet and Outlet connections.

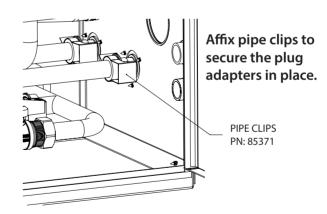


#### **INSTALL O-RING BEFORE INSERTING**

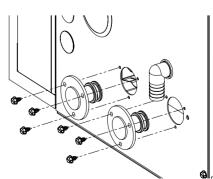
Slide each plug through the hole in the cabinet and into the corresponding pipe; you may need to grasp the copper pipe (to stabilize it) and twist the brass plug adapter to achieve full insertion.

Note

Wet the outer surface of the O-ring for easier insertion.

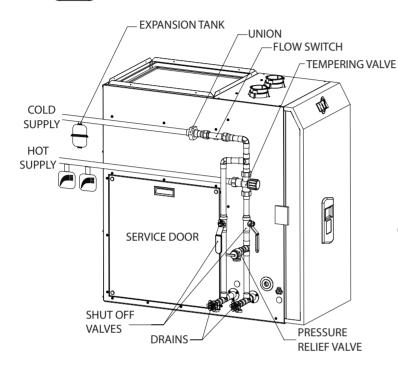


After installing the pipe clips, fasten the plug adapters to the cabinet using the screws provided in the Kit Box.



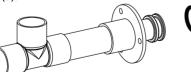
5. Next, insert the open adapters (*without* O-rings) into the Inlet and Outlet pipes, clip and screw them into place, and dry-fit the first 6-12" of pipe and fittings outside the cabinet, using this near-appliance plumbing layout as a guide.

Note DO NOT block service door.



**6.** Mark all pipes, fittings, and adapters before removing them for soldering, to protect the cabinet.

**IMPORTANT:** Finish all soldering near the brass adapter(s) [PN: 85372] before installing O-ring(s).



7. Once the adapters have cooled sufficiently, install the O-rings and insert the adapters into the pipes (wetting the O-rings, and twisting as necessary, as with the plug adapters).

Affix the pipe clips and fasten the adapters to the cabinet with the provided screws, as in Step 5.

- **8.** In addition to the drain, shutoff, and pressure relief valves (see Section 3.4.2), a Thermostatic Mixing Valve (TMV) or tempering valve **MUST** be installed on the hot water outlet to prevent scalding (see layout above).
- **9.** The flow switch (supplied in the Kit Box) shall be installed on the cold inlet piping, upstream of the tempering valve (TMV).

The flow switch may be installed in any orientation, with preference given to vertical installation. Horizontal installation (as shown for clarity in the plumbing layout) carries a *slightly* greater risk of fouling, depending on water quality and filtering.

Take care to provide means for removal of the flow switch (i.e. a union) for future maintenance.

Note

Allow a minimum 6" straight pipe at the inlet and outlet of the flow switch.

**10.** An expansion tank must be installed if the cold supply line from mains includes a back-flow prevention device (or other such system prohibiting natural thermal expansion.)

The following is a non-exhaustive list of suggested (and mandatory) items for use during installation, as shown in the plumbing layout:

- PRV
- TMV (tempering valve)
- Shut-off valves, x 2 (ball; full-port)
- Drain valves, x 2
- Union (1 for flow switch; others as necessary)
- Expansion tank (if needed)
- Associated fittings (tees, elbows, adapters, etc.)

#### 3.4.2 Connecting a Pressure Relief Valve



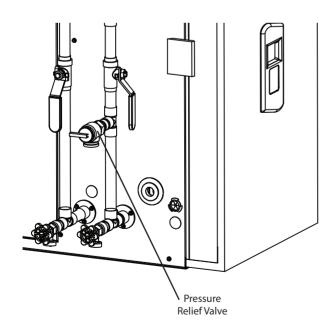
#### **WARNING**

Improper installation of the pressure relief valve may result in property damage, personal injury, or death. Follow all instructions and guidelines when installing the pressure relief valve. The valve should be installed only by a licensed professional.

To complete the installation of the appliance, you must install an approved <sup>3</sup>/<sub>4</sub> in, maximum 150 PSI pressure relief valve on the hot water outlet. The appliance's water heater has a built-in high temperature shut off switch, so install a "pressure only" relief valve. This valve is not supplied, but is required. The following examples are approved for use with the appliance:

- · Wilkins P-1000A (Zurn Industries)
- Conbraco 17-402-04
- Watts Industries 3L(M7)
- Cash Acme FWL-2, 3/4 in

The pressure relief valve should be placed as close to the hot water outlet as possible. No other valve shall be placed between the pressure relief valve and the appliance.



When installing the valve, follow these guidelines:

- Ensure that the discharge capacity of the pressure relief valve is equal to or greater than the maximum pressure rating of the appliance.
- Ensure that the maximum BTU/H rating on the pressure relief valve is equal to or greater than the maximum input BTU/H rating of the appliance's water heater.
- Direct the discharge piping of the pressure relief valve so that hot water will not splash on anyone or any nearby equipment.
- Attach the discharge line to the pressure relief valve and run the end of the line to within 6-12 in (150-300 mm) of the floor.
- Ensure that the discharge line will allow free and complete drainage without restriction. Do not install a reducing coupling or other restriction on the discharge line.
- If the relief valve discharges periodically, this may be due to thermal expansion in a closed water supply system. Contact the water supplier or local plumbing inspector on how to correct this situation. Do not plug the relief valve.

# 3.5 Connecting the Condensate Drain

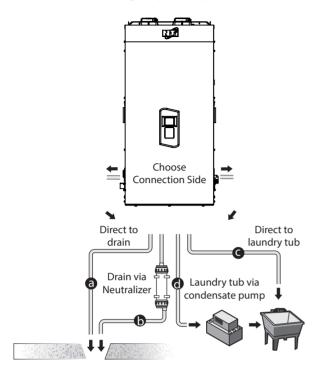
This appliance creates a significant amount of condensation when it operates. This condensate has an acidic pH of 3-5. Follow all local codes and regulations when disposing of condensate from the appliance. We recommend draining the condensate into a laundry tub, as the alkali in laundry detergent will neutralize the acid in the condensate. However, other suitable waste drain locations may be used according to local codes.



# CAUTION

- Do not cap or plug the integrated condensate line. If prevented from draining, condensate can damage the appliance.
- The condensate line must have a negative slope to drain properly.

Before connecting the condensate drain, choose one of the following disposal options:



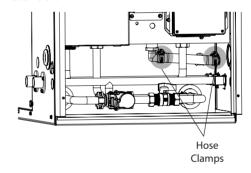
- a. From the appliance directly into an external drain.
- b. From the appliance, through a neutralizing agent, and then into an external drain.
  - Note

    If you choose this option, the neutralizing agent must be replaced periodically.

    Depletion of the neutralizing agent will vary, based on the usage rate of the appliance. During the first year of operation, the neutralizer should be checked every few months for depletion and replaced as needed.
- c. From the appliance into a laundry tub.
  - Note
    The condensate outlet must be higher than the top of the laundry tub to use this option. The condensate line must have a negative slope to drain properly.
- d. From the appliance into a condensate pump, and then into a laundry tub.
  - Note
    A pump can be used when there is a long distance between the appliance and the laundry tub or when the condensate outlet is lower than the top of the laundry tub.

The appliance is shipped from the factory with a condensate drain pre-installed on the right side. To switch the drain to the left side:

- 1. Loosen the two (2) metal hose clamps on each end of the tubing inside the cabinet.
- 2. Remove the 90° barbed fitting and protective ring grommet from the panel cutout.
- 3. Remove the tubing from the barbed end of the condensate drain adapter and rotate the adapter anti-clockwise such that the free end points to the left.
- 4. Install the supplied tubing (10.5 in) onto the adapter (orienting the hose clamps conveniently), and adjust it such that the free end of the tubing aligns with the panel cutout on the left side of the appliance (trim the tubing if necessary).
- 5. Install the protective grommet into the panel cutout, and insert the 90° barbed fitting through the grommet and directly into the tubing.
- 6. Tighten the hose clamps to ensure a leak-free installation.



#### To connect the condensate drain:

- 1. Connect a drain line to the <sup>5</sup>/8 in barbed fitting at the side of the appliance. Secure with hose clamp. Use only corrosion-resistant material for the drain line, such as PVC or CPVC. Do not reduce the size of this fitting or the drain line to less than <sup>1</sup>/<sub>2</sub> in.
- 2. Place the free end of the drain line into an appropriate drain.
- 3. If you are using a condensate pump, ensure that the pump allows for up to 2 GPH of drainage If you are not using a condensate pump, ensure that the drain line is pitched downward at a minimum slope of <sup>1</sup>/<sub>4</sub> in per foot.

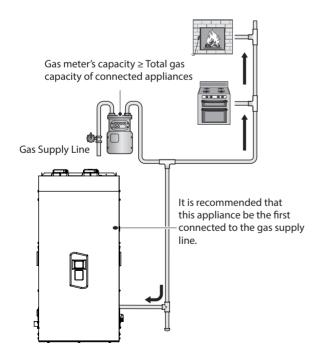
## 3.6 Connecting the Gas Supply

# $\triangle$

#### **WARNING**

- Before connecting the gas supply, determine the gas type and pressure for the appliance by referring to the rating plate. Use only the same gas type indicated on the rating plate. Using a different gas type will result in abnormal combustion and malfunction of the appliance. Gas supplies should be connected by a licensed professional only.
- The appliance and its gas connection must be leak tested before placing it in operation.
- This appliance cannot be converted from natural gas to propane or vice versa without a gas conversion kit. Do not attempt a field conversion of this appliance without a gas conversion kit. Doing so will result in dangerous operating conditions and will void the warranty.
- For gas conversion instructions, refer to relevant sections of the Navien° water heater installation manual (supplied).

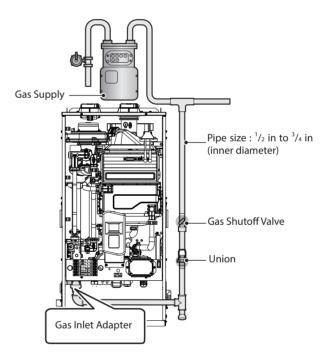
It is recommended that this appliance be connected as the first one downstream of the gas meter, to ensure a sufficient gas supply.



\*Gas connection can be made on the left or right side of the cabinet.

To connect the gas supply:

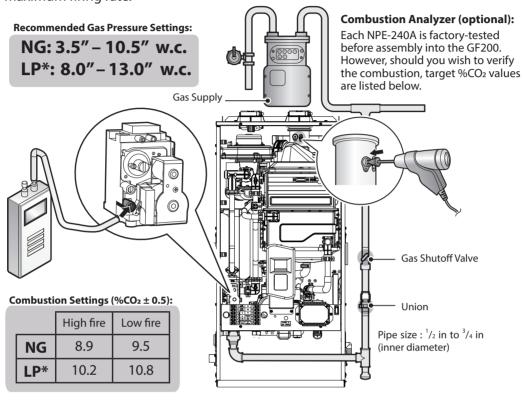
- 1. Determine the gas type and pressure for the appliance by referring to the rating plate.
- 2. Perform a pressure test on the main gas supply line. For detailed instructions to measure the inlet gas pressure, see the relevant section in the **Maylen** water heater installation manual (supplied).
- 3. Purge the gas line of any debris.
- 4. Determine the proper size and type for the gas line (use Local of National Gas Codes).
- 5. Install full port valves on the gas supply line and appliance.
- 6. Connect the gas supply line.
- 7. Test the supply line, all connection points, and the appliance for gas leaks.





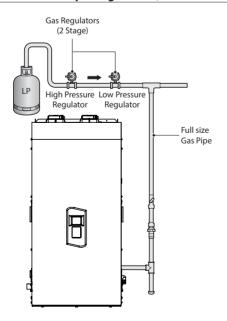
- Tighten the appliance connection valves with care to avoid damage.
- It is recommended that a union be installed on the gas supply line close to the appliance, to facilitate any future maintenance or service.

- 8. Shut off manual gas valve and run a hot water faucet (until the water heater shuts off due to lack of fuel) to purge the gas line.
- 9. Re-open the manual gas valve and open several high flow rate fixtures to ramp the water heater up to its maximum firing rate.
- 10. Check the inlet gas pressure reading on the manometer as shown below.
- 11. If readings are out of range: adjust the inlet gas pressure regulator.

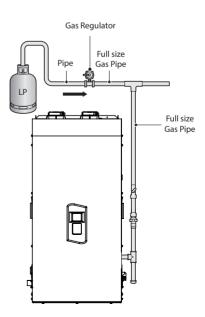


Typical LP Gas piping examples:

#### 2 Stage System with Multiple Regulators (Recommended)



#### **Single Regulator System**



## 3.7 Venting the Appliance

For detailed instructions on venting the appliance, see the relevant section in the water heater installation manual (supplied).

# (1)

#### **CAUTION**

• This appliance uses temperature settings above 150°F (66°C), which could result in exhaust temperatures in excess of 149°F (65°C). As a result, high-temperature vent pipe materials may be required at the exhaust outlet of the appliance as instructed in the water heater installation manual.

To adjust the water heater settings to limit the maximum space heating set point, follow these steps:

- 1. Remove the front cover from the appliance and ensure the main power switch is OFF.
- Disconnect the H₂Air power supply connector (Connector 'E'; top right; 2-position) from the GF200 Controller (#85566). Apply the jumper (supplied in Kit Box) to this connector.
- 3. If the jumper is unavailable, the same effect can be achieved by disconnecting the GF200 Controller's power supply (Connector 'A'; top left; 2-position).
- 4. Ensure the appliance is connected to mains power and flip the main power switch ON.
- 5. Using the soft-touch button (**b**) on the Front Panel, turn the water heater OFF.
- 6. Enter the 'R&D information menu' by pressing, in quick succession:
  - the Up (+) button three (3) times
  - the Down (-) button three (3) times
  - the Up (+) button four (4) more times
- 7. In the 'R&D information menu', use the Up (+) or Down (-) buttons to move to '2.PAR', then press the 'Info' button (middle left) to enter the 'Parameter' menu.
  - If necessary: to return to the previous menu, press the 'Reset' button once.

- 8. In the Parameter menu, use the Up (+) or Down (-) buttons to proceed to Parameter 10 ('P.10'), and then press the 'Info' button to enter the 'Heating MAX set point' mode (default: 180°F).
- 9. Use the Up (+) or Down (-) buttons to set this maximum heating set point to 149°F, and then press the 'Info' button to confirm the value.
- 10. Press the Reset button once to return to the Parameter menu, and proceed as above to Parameter 7 ('P.07'), and then press the 'Info' button to enter the 'Outdoor low temperature value' mode (default: 14°F).
- 11. Use the Up (+) or Down (-) buttons to set this low temperature value to 36°F, and then press the 'Info' button to confirm the value.
- 12. Press the 'Reset' button 3 times to exit back to the main menu.
- 13. Remove the jumper and/or return the Controller's connections to their original positions.

Once this adjustment is made, standard vent pipe materials may be used throughout. The following table shows the parameters of the default heating profile, with and without high-temperature venting. Note the set point in stages 8-10, as well as the reduced heating output.

Stage	Air flow	High tem	o. venting	Standard venting		
Stage	All llow	Set point	Output	Set point	Output	
(#)	(cfm)	(°F)	(MBH)	(°F)	(MBH)	
1	500	112	21	112	21	
2	600	116	26	116	26	
3	720	118	31	118	31	
4	780	125	37	125	37	
5	840	134	45	134	45	
6	930	140	52	140	52	
7	1020	145	59	145	59	
8	1080	154	68	149	64	
9	1140	159	74	149	66	
10	1200	163	79	149	67	



Allowable venting materials are at the discretion of the inspector.

This non-permanent method for reducing exhaust temperatures may not satisfy all local authorities.

# 3.8 Connecting the Electrical

# $\triangle$

#### **WARNING**

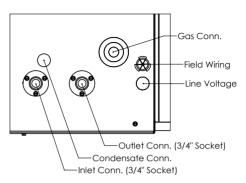
Improperly connecting the power supply can result in electrical shock and electrocution.
Follow all applicable electrical codes of the local authority having jurisdiction. In the absence of such requirements, follow the latest edition of the National Electrical Code (NFPA 70) in the USA or the latest edition of CSA C22.1 Canadian Electrical Code Part 1 in Canada. Connecting the power supply should be performed only by a licensed professional.

When connecting the power supply, follow these guidelines:

- Do not connect the electric supply until all plumbing and gas piping is complete and the appliance has been filled with water.
- Do not connect the appliance to a 220-240 V AC power supply. Doing so will damage the appliance and void the warranty.
- This appliance must be wired directly. It is recommended that a power switch be installed between the breaker and the appliance to facilitate end-user maintenance and servicing.
- Connect the appliance to a 110-120 V AC circuit at 60 Hz, with a minimum circuit ampacity (MCA) of 15 A, and a maximum circuit breaker size of 20 A, as per the rating plate.
- Ensure that the appliance is electrically grounded via the GND circuit on the barrier strip. Do not attach the ground wire to either the gas or the water piping as plastic pipe or dielectric unions may prevent proper grounding.
- If there is a power failure in cold weather areas, the freeze prevention system in the appliance will not operate and may result in freezing of the heat exchanger and or coil. In cold weather areas where power failures are common, you must completely drain the appliance to prevent damage if the power will be off for any extended period of time. A battery back-up (available at most computer retailers) may be used to supply hot water during periods of power outages.
   Damage caused by freezing is not covered under warranty.

#### 3.8.1 Connecting the power supply wiring

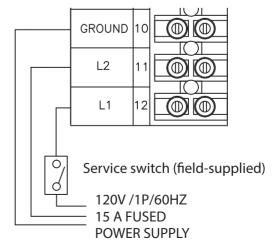
A 7/8" (0.875 in.) panel hole is provided on each side of the cabinet for mechanical strain relief (see "Line Voltage" in the following diagram):



The Field Wiring Panel is located behind a galvanized steel safety plate, held in place by a single 1/4" hex screw. Two grommet-lined holes are provided at the base of this panel for routing field wiring.

1		FLOW SWITCH	YC	7	
2		FLOW SWITCH	Y2	8	
3	CONTACTS)	G	Y1	9	
4	(DRY CON	W	GROUND	10	
5	THERMOSTAT	R (24VAC)	L2	11	
6	Ŧ	СОММ	L1	12	

When connecting the power supply wires to the Field Wiring Panel, use connections 10, 11, and 12 for Ground, Neutral, and Line, respectively:



## 3.8.2 Connecting the low-voltage wiring

All low-voltage wiring is intended to pass through the 1" slit grommet below the gas line panel hole on either side of the cabinet (swap grommet for caplug accordingly):

#### Flow switch:

The two wires in the flow switch cable must be connected to the labeled terminals in the barrier strip. Failure to install and connect the flow switch correctly could result in high-temperature water being sent to the thermostatic mixing valve, increasing the potential for injurious burns.

#### Thermostat:

The GF200's Green Furnace Technology modulates automatically through 10 heating stages to match its output to the load. As such, it accepts only one 'W' input.

Connect your thermostat wires accordingly.

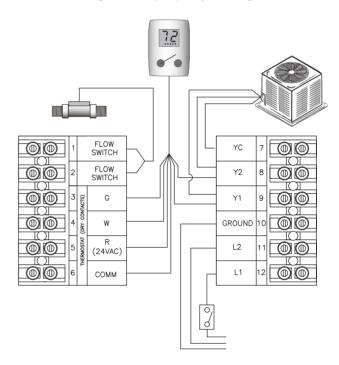
The W, G, Y1, and Y2 inputs, if used, must be wired directly from the thermostat (or in such a way that is electrically indistinguishable).

#### Freeze protection:

The GF200 protects its heating coil from freezing by only allowing the A/C system's condenser (outdoor unit) to run when the circulating blower is within its normal operating envelope (see Appendix 4.1).

As such, when wiring the cooling system, it is **imperative** that the return leg of the control wire from the outdoor unit be wired to the '**YC**' terminal on the barrier strip.

Failure to do so correctly may void the warranty and could cause significant property damage.



1		FLOW SWITCH	Connect the two leads from the external flow switch here (one per terminal).	COMPRESSOR COMMON: Connect return leg from Outdoor A/C Unit control	YC	7
2	2 FLOW SWITCH		Note: The 'hot' lead only becomes energized (from the H <sub>2</sub> Air board) when Central Heating mode (W) is active.	COOLING (2 <sup>nd</sup> Stage): Connect second stage cooling wire from thermostat here (see Appendix 4.1 for CFM table)	Y2	8
3	CONTACTS)	G	VENTILATION: Connect ventilation / circulation wire from thermostat here.	COOLING (1 <sup>st</sup> Stage): Connect first stage cooling wire from thermostat here (see Appendix 4.1)	Y1	9
4		W	HEAT: Connect heating wire from thermostat here.	GROUND: Connect earth ground wire here.	GROUND	10
5	THERMOSTAT (DRY	R (24 VAC)	24 V AC OUTPUT: Connect power input wire to thermostat here.	NEUTRAL: Connect the neutral wire for the power supply here	L2 (NEUTRAL)	11
6	TH.	COMM	COMMON: Connect common wire from thermostat here.	LINE: Connect the line voltage wire for the power supply here	L1 (120 VAC)	12

# 3.9 Configuring the appliance

These last few steps will finalize the installation, and set-up the GF200 to provide comfortable space heating, cooling, and DHW for years to come.

#### 3.9.1 Selecting a Pre-heat Recirculation Mode

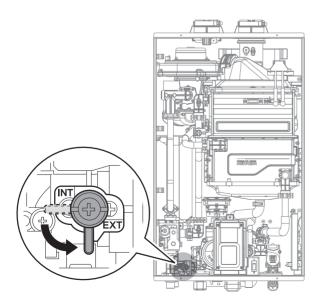
One may choose from two pre-heating modes: ComfortFlow Recirculation mode or Navien Intelligent Pre-heating mode. To select a recirculation mode, you must set the DIP switches on the Front Panel (see section 3.9.2 for details).

When an optional recirculation mode is activated, energy consumption may increase because the water heater operates to maintain the water temperature within the circulation loop.

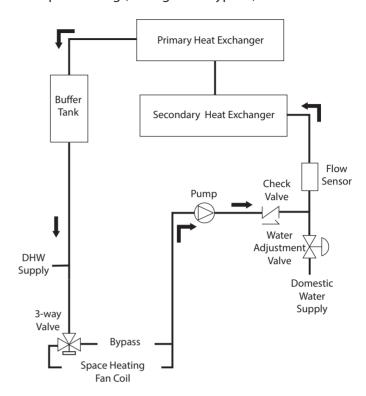
Pre-heat recirculation has three performance advantages:

- Elimination of any minimum flow rate requirement.
- Elimination of any hot/cold/hot stacking the "cold water sandwich" effect.
- Quicker hot water delivery to fixtures, which results in less water wasted.

At all times, the 2-way valve at the base of the buffer tank must remain in the EXT position, as it is factory-set (shown below). Otherwise, the GF 200 will be unable to provide any space heating.



The following diagram shows the recirculation flow for pre-heating (through the 'Bypass'):



## 3.9.2 Setting the DIP Switches

This appliance has two installer-serviceable DIP switch blocks: 12 on the Front Panel, and 4 on the Interface Board, mounted on the frame of the PCB.

#### Interface Board DIP Switches (H2Air)

The four DIP switches on the interface Board configure the settings governing central heating operation. These configurations are set at the factory (OFF | ON | OFF | OFF) and should not be changed.

However, should *absolute* DHW priority be desired, such that *any* DHW demand disables *all* central heating activity for the duration of the demand, DIP switch #2 may be set to OFF.

#### **Front Panel DIP Switches**

The two sets of DIP switches on the front panel configure the recirculation, display, well pump, storage tank & solar system, temperature lock, lime alarm, high altitude, cascade venting and gas type settings. Some of these configurations are set at the factory and should not be changed. The following tables describe the functions of the DIP switches and their settings:

# 10-switch Panel:

Switch	Function	Setting		Remark
		No Recirculation (factory default)	1-OFF; 2-OFF; 3-OFF	*Intelligent Preheating:
1-3	Pre-heat Recirculation Mode	ComfortFlow Recirculation (factory default for S/N pre-97974)	1-ON; 2-OFF; 3-OFF	Learns the user's hot water usage patterns and starts preheating prior to an anticipated draw.
		Intelligent Preheating*	1-ON; 2-ON; 3-OFF	Freeze protection is still available with preheating OFF.
4	Display	Celsius	4-ON	
4	Temperature Unit	Fahrenheit	4-OFF	**Temperature Lock: When enabled, displays "LOCK"
	Mell Decree	Well Pump Operation	5-ON	when an attempt is made to adjust the DHW temperature set point.
5	Well Pump	Do Not Use Well Pump	5-OFF	***Lime Alarm:
	DHW Storage Tank/ Solar System	Storage Tank/Solar System Operation	6-ON	Displays a "760" error when the
6		Do Not Use Storage Tank/Solar System	6-OFF	set time period has been reached to indicate a flush or service is
7	Temperature	Temperature Lock Enabled	7-ON	necessary.
/	Lock**	Temperature Lock Disabled	7-OFF	****High Altitude:
0	1:	12 Months Alert	8-ON	Above 2,000 ft (610 m), the appliance will de-rate by 4% for
8	Lime Alarm***	Lime Alarm Disabled	8-OFF	each 1,000 ft (305 m) of altitude gain.
		0-1,999 ft (0-609 m)	9-OFF, 10-OFF	
0.0.10		2,000-5,399 ft (610-1,645 m)	9-ON, 10-OFF	
9 & 10	High Altitude ****	5,400-7,699 ft (1,646-2,346 m)	9-OFF, 10-ON	
		7,700-10,100 ft (2,347-3,078 m)	9-ON, 10-ON	



This appliance may be installed at elevations up to 10,100 ft (3,078 m) for use with Natural Gas and 4,500 ft (1,370 m) for use with Propane. To use the appliance at a specific altitude, the DIP switches should be set as described above.

#### 2-switch Panel:

Switch	Function	Setting		
1	Cascade Vent (N/A to GF200)	Common Vent	1-OFF	
,	Cascade vent (IN/A to GF200)	Individual Vent	1-ON	
2	Gas Type	Natural Gas	2-OFF	
2		Propane Gas	2-ON	

<sup>\*\*</sup>Temperature Lock only applies to units bearing a water heater serial number later than [ XXXXX16706XXXXX ]. Earlier models combine DIP switches 7 & 8 to allow for a Lime Alarm of 6, 12, 24 months (ON | OFF; OFF | ON; and ON | ON, respectively), or no alarm at all (OFF | OFF).

## 3.9.3 Setting air flow rates

The GF200 is designed to operate with second-stage (Y2) cooling air flow rates between 700 and 1450 CFM. First-stage (Y1) cooling and circulation (G) air flow rates are set to 70% and 50% of second-stage (Y2) rates, respectively. Depending on evaporator capacity, climatic conditions, and owner preference, one may choose any Y2 value between 700 and 1450, in increments of 50 CFM (see table below).

The following rates apply at all operating points within the specified external static pressure range (0 – 0.8 in w.c.):

	Air flow settings								
	LE	Ds		Stage 2	Stage 1	Circulation			
1	2	3	4	(Y2)	(Y1)	(G)			
Or	า: ¤	Off	ः	(cfm)	(cfm)	(cfm)			
0	0	0	0	700	490	350			
0	0	0	¤	750	525	375			
0	0	¤	0	800	560	400			
0	0	¤	¤	850	595	425			
0	¤	0	0	900	630	450			
0	¤	0	¤	950	665	475			
0	¤	¤	0	1000	700	500			
0	¤	¤	¤	1050	735	525			
¤	0	0	0	1100	770	550			
¤	0	0	¤	1150	805	575			
¤	0	¤	0	1200	840	600			
¤	0	¤	¤	1250	875	625			
¤	¤	0	0	1300	910	650			
¤	¤	0	¤	1350	945	675			
¤	¤	¤	0	1400	980	700			
¤	¤	¤	¤	1450	1015	725			

Once a value is selected (by following the steps below), it will remain in solid-state memory. The default setting is the maximum, 1450 CFM (all 4 LEDs illuminated).

- 1. Remove the front cover from the appliance.
- 2. Connect the appliance to mains power and flip the main power switch ON.
- 3. Using the soft-touch button on the Front Panel, turn the water heater OFF.
- 4. Remove the protective cover from the controller enclosure (4 Phillips head screws).
- 5. Locate the push-button in the lower left corner of the controller enclosure (see figure below).

- 6. Locate the 4 numbered LEDs (circled and labeled below) that will indicate the air flow programming setting.
- 7. Using the table above, determine which LED combination corresponds to the desired CFM rate. For single-stage applications, one may use Y1 or Y2 (adjust wiring accordingly).
- 8. Press and hold the Push Button for 3 seconds (LED #4 will stop flashing for these seconds), then release it.

Note Ignore all other LEDs when in Programming Mode.

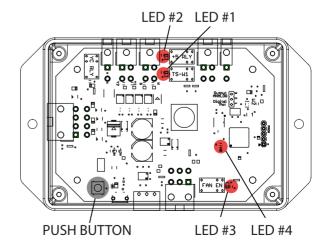
This activates Programming Mode, in which the numbered LEDs will identify which setting is currently programmed.

9. Each subsequent press increases the second-stage (Y2) cooling air flow rate by 50 CFM, as per the table above. Once all 4 LEDs are lit (Y2 = 1450 CFM), the next press will loop back to the beginning (Y2 = 700 CFM).

For example, to set Y2 = 1000 CFM, starting from the default state of all 4 LED being lit, one would simply press the button 7 times.

- 10. Confirm the setting using the 4 LEDs (shown in the figure below and the table above).
- 11. Once the desired setting has been selected, wait 10 seconds. The LEDs will return to their former states, and the values will be saved as the controller exits Programming Mode.
- 12. Should the controller exit Programming Mode prematurely, simply repeat Steps 7 10.

If Step 7 fails to engage Programming Mode, power cycle the controller and try again.



#### 3.10.2 Setting the DHW temperature:

The Front Panel control interface allows the user to adjust the DHW set point directly. As such, assuming a Thermostatic Mixing Valve (TMV) has been installed on the DHW outlet of the appliance (as directed in this installation manual), it is recommended that the DHW set point be set between 130°F – 140°F to optimize space heating performance at high loads during DHW draws.

If a TMV has not been installed, it is recommended that the user request one be installed, as it provides important protection against scalding, even when the DHW set point is relatively low (e.g. 120°F).

To adjust the DHW set point (see Section 3 of the **Navien** Operation Manual (supplied):

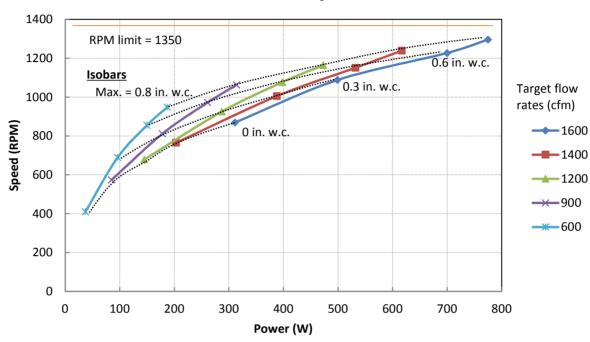
- From the Normal Operation menu (system on, in standby mode: no faucets or pumps running), simply press the Up (+) or Down (-) buttons to adjust set point as desired.
   One must press-and-hold the buttons for ~2 seconds when adjusting the temperature between 120°F and 140°F (in 5°F increments only).
- When finished, simply avoid pressing any buttons until the display stops flashing, and the set value will be saved.

Any time a DHW load is detected, the DHW set point will become the active supply temperature for the duration of the demand, even during central heating (so long as the flow switch is installed and operating).

# 4. Appendices

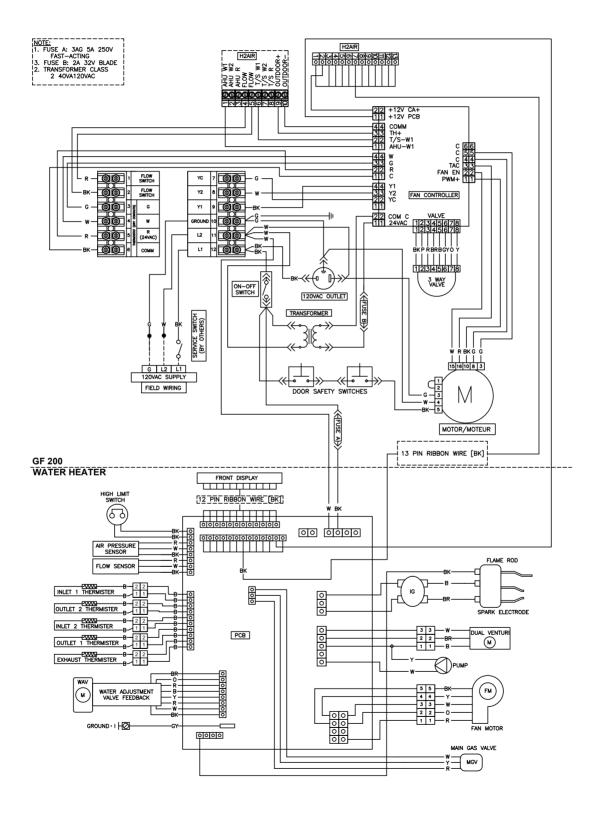
# **4.1 Blower Performance**



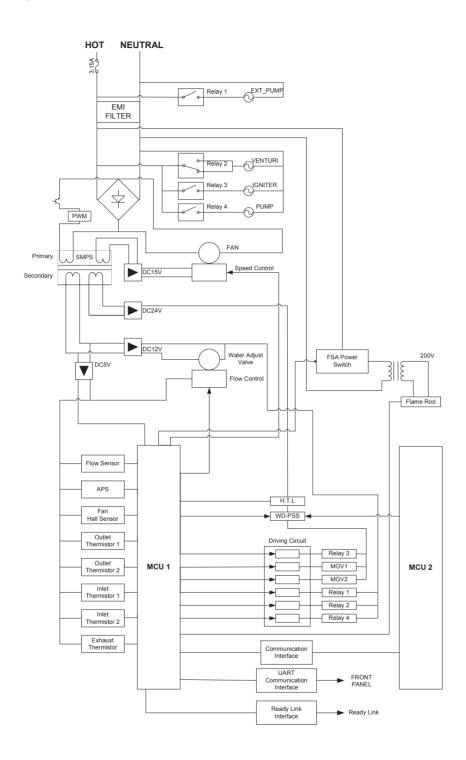


	GF 200 Air flow settings										
LEDs Stage 2		Stage 2	Yc Cut-off		Stage 1	Yc Cut-off		Circulation			
1	2	3	4	(Y2)	Y2 Start	Y2 Max	(Y1)	Y1 Start	Y1 Max	(G)	
Oı	า: ¤	Off:	0	(cfm)	(RPM)	(RPM)	(cfm)	(RPM)	(RPM)	(cfm)	
0	0	0	0	700	664	1258	490	458	1241	350	
0	0	0	¤	750	683	1263	525	473	1244	375	
0	0	¤	0	800	702	1267	560	489	1247	400	
0	0	¤	¤	850	721	1271	595	504	1250	425	
0	¤	0	0	900	740	1275	630	520	1253	450	
0	¤	0	¤	950	759	1279	665	536	1255	475	
0	¤	¤	0	1000	778	1283	700	551	1258	500	
0	¤	¤	¤	1050	797	1288	735	567	1261	525	
¤	0	0	0	1100	816	1292	770	582	1264	550	
¤	0	0	¤	1150	834	1296	805	598	1267	575	
¤	0	¤	0	1200	853	1300	840	613	1270	600	
¤	0	¤	¤	1250	872	1304	875	629	1273	625	
¤	¤	0	0	1300	891	1308	910	644	1276	650	
¤	¤	0	¤	1350	910	1313	945	660	1279	675	
¤	¤	¤	0	1400	929	1317	980	676	1282	700	
¤	¤	¤	¤	1450	948	1321	1015	691	1285	725	

# 4.2 Wiring Diagram (GF 200 + NPE-240A)



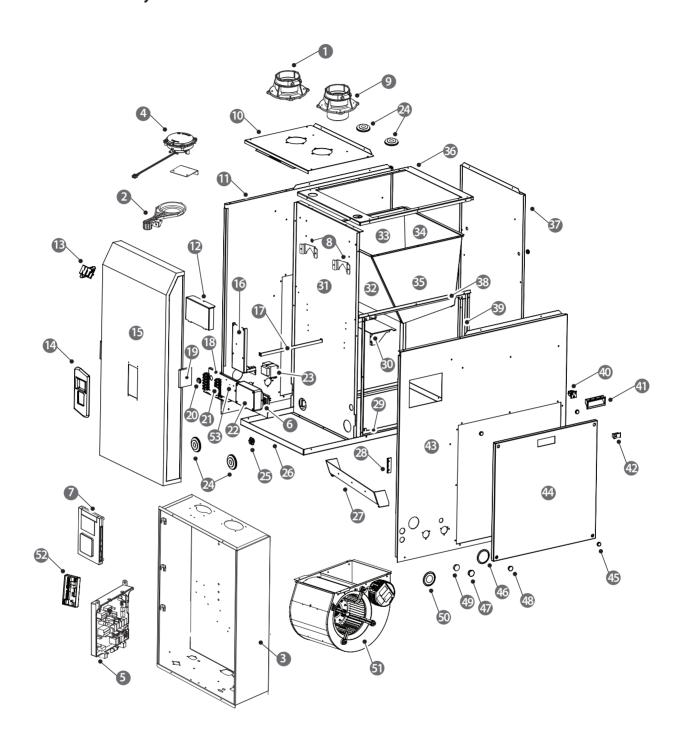
# 4.3 Ladder Diagram



GF 200

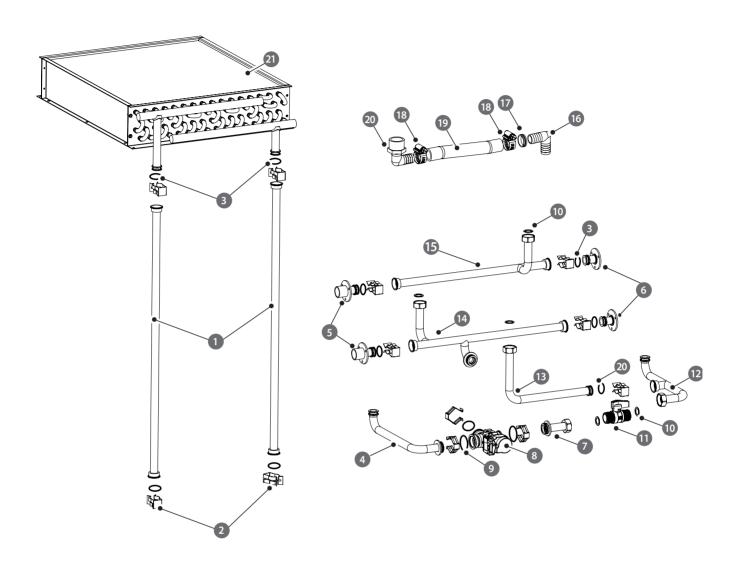
# **4.4** Component Diagrams and Parts Lists

# 4.4.1 Case Assembly



#	Description	Part #	#	Description	Part #
1	Intake Air Duct Assembly	30008662B	29	Bottom Door Rail	TBD
2	Intake Air Filter	20007667A	30	Blower Shelf	TBD
3	Case	20019078C	31	Spine	TBD
4	Air Pressure Sensor	30010346A	32	Hopper, Front	TBD
5	PCB	30011969A	33	Hopper, Left	TBD
6	Power Switch	30009482A	34	Hopper, Back	TBD
7	Front Panel (touch screen)	30008333A	35	Hopper, Right	TBD
8	Case Bracket	20007609A	36	Coil Mount	TBD
9	Exhaust Pipe Assembly	30008673A	37	Back	TBD
10	Top Panel	TBD	20	Top Door Rail Right	TBD
11	Left Side	TBD	38	Top Door Rail Left	TBD
12	Electrical Cover	TBD	39	Side Door Rail	TBD
13	Logo	81613	40	Receptacle, 120V	84423
14	Display Bezel	85565	41	Handle	81622
15	Front Cover	TBD	42	Door Safety Switch	83208
16	Screen Mount	TBD	43	Right Side	TBD
17	Screen Support Bracket	TBD	44	Side Door	TBD
18	Electrical Panel	TBD	45	Grommet, Diaphragm 0.5"	84214
19	Door Latch	TBD	46	Cap, 2"	85564
20	Grommet, Ring	85205	47	Cap, 1"	85563
21	Barrier Strip	85556	48	Cap, 0.75"	85562
22	Air Handler Controller	85566	49	Plug, 0.875"	84095
23	Transformer	83190	50	Grommet, 1"ID	83923
24	Grommet, 0.75" ID	85559	51	Circulating Blower	85546
25	Grommet, 1.25"OD Slit	85254	52	H2Air Controller	85535
26	Bottom	TBD	53	Fuse Holder	84192
27	Blower Mount Bracket	TBD			
28	Door Latch Keeper	TBD			

# 4.4.2 Waterway Assembly



#	Description	Part #
1	AHU Extension, 18mm	85246
2	Pipe Clip, 18mm	85371
3	O-Ring, 18mm	85369
4	AHU Inlet, 18mm	85244
5	Brass Conn. Adapter	85372
6	Brass Plug Adapter	85523
7	Pipe, Valve to Valve, 18mm	85524
8	3-Way Valve, 18mm	85376
9	3-Way Valve O-Ring	85374
10	Compression Gasket	82368
11	Ball Valve, Brass	85541
12	Bypass Loop, 18mm	85373
13	Bypass Inlet. 18mm	85249
14	Dual Outlet, 18mm	85248
15	Dual Inlet, 18mm	85247
16	Barb Elbow, 90, 5/8"	85561
17	Ring Grommet, 3/4"	85205
18	Hose Clamp	83135
19	Vinyl Tubing, 5/8"	83044
20	1/2" Thread - 5/8" Barb Elbow, 90	85560
21	Coil	85388

#### 4.5 Installation Checklist

After installing the appliance, review the following checklist. You should be able to answer "Yes" to all of the items in the checklist. If not, review the appropriate sections to complete the installation. If you have additional questions or need assistance with installation, contact Technical Support at 1-800-688-2575.

Water Heater Checklist	Yes	No
Have you completed the Installation Checklist in the Water Heater Installation Manual?		

The following check list is intended to supplement those found in the water heater manual, and focuses on installation details specific to the overall appliance.

Venting the Water Heater	Yes	No
Have you vented the water heater using the correct temperature rated materials for the maximum space heating setpoint?		

Connecting the Power Supply	Yes	No
Is the supplied voltage 110-120 V AC?		
Have you installed a power switch to facilitate end-user maintenance?		
Have you checked the polarity of the electrical connection?		

Setting the DIP Switches	Yes	No
Have you verified the positions of all DIP switches on the interface board?		
Have you verified the positions of all DIP switches on the front panel?		

Ducting the Appliance	Yes	No
Have you set the appropriate cooling flow rate for the installation?		
Have you installed a return air filtration system?		

Operating the Appliance	Yes	No
Have you given both Installation Manuals and the water heater Operations Manual to the owner for future reference?		
Have you shown the owner how to clean/replace the return air filter?		

Plumbing the Appliance	Yes	No
Have you installed a thermostatic mixing valve on the appliance hot water outlet?		

## 4.6 Troubleshooting

#### E.438 – Abnormal circulation pump

#### o Error description:

♦ Incongruity between Pump activation signal and Flow Sensor reading.

#### o Potential causes:

- ♦ Air-lock
  - During commissioning, the first Central Heat call may introduce air into the pump, which can overwhelm the impeller and induce air-lock.
- ♦ Faulty Flow Sensor or Pump
  - It is possible that the pump is failing to generate any flow, or that the sensor is failing to read it.

#### Troubleshooting:

- ♦ If air-lock is suspected (when error appears during Central Heating):
  - Ensure that the air eliminator on top of the pump housing is open.
  - Flood the pump chamber by opening the valve between it and the Buffer Tank (set it to 'INT')
  - Press Reset button (bottom left) to clear the error code and resume Central Heating (if call still active).
  - Once the pump resumes operation, air should begin escaping from the eliminator.
  - Slowly close the valve by the valve by setting it back to 'EXT'. Air should continue to escape.
  - If E.438 re-appears, repeat this procedure. If the air-lock does not clear after 3 attempts, check inlet water supply (and pressure), and attempt a Central Heat call with a simultaneous DHW draw (~ 2 GPM).

#### ♦ Otherwise:

- ♦ Check Flow Sensor:
  - Get back to Stand-by mode (i.e. stop heating ('W') call).
  - Apply a DHW draw and observe the flow sensor's output.
  - Press Info button (middle left), then [ ] to see the current flow rate (GPM).
  - If readout corresponds to expected flow rate value (based on visible water flow at the fixture), we can eliminate the Flow Sensor as the root of the error.
- ♦ Check that brass isolation valve is open
  - Make sure the black plastic handle is parallel to the valve body and piping
- ♦ Perform a Pump Test
  - From Stand-by, press and hold Diagnostics button (top left) for 5 seconds to enter Test mode
  - Press Info button to enter Test menu, and use [+] and [-] buttons to scroll to "Pump".
  - Press Info button to start the test (5-10 seconds on/off cycles for 1 minute)
  - Observe display readout it should cycle between "On" / "Off" and "\_ . \_ " GPM

If these steps fail to resolve the error, contact NTI Technical Support for further assistance.

#### Symptom: Fan (circulating blower) not running

#### o Potential causes:

- ♦ High-voltage (120 V) supply issue
  - Door switches could be breaking contact.
- ♦ Signal issue
  - Controller could have found a problem during boot-up checks.
  - Signal could not be reaching the circulating blower (possibly due to equipment failure).

#### Troubleshooting:

- Eliminate all other calls (remove wires from W, G, Y1, and Y2 terminals) and remove the front cover from the GF200 Controller (Part No. 85566), revealing the circuit board. Ensure the GF200 is at idle before proceeding.
- Apply a jumper between R and G while monitoring the exposed circuit board of the controller.
  - Does the 'G' status LED ( [LED4], below connector 'C') light up when the jumper is connected?
    - If YES, check that the FAN Status LED ( [LED10], bottom right) is ON.
      - If YES, check for 120 V AC at the fan (5-position connector). Black wire should be 'hot' relative to ground (green). **BE SURE** to *make* the door switch after removing the door to access the fan.
        - If YES, check for PWM signal at the fan (16-position connector). Look for 1 5 V DC between black and green (during an active fan demand).
          - If YES, consider replacing Motor Control Module
          - If NO, repeat check for PWM signal at the Controller (connector 'F'; 6-position)
            - If YES, replace Fan Control Harness (contact Technical Support)
            - If NO, consider replacing Controller (p/n: 85566)
      - If NO, check for 120 V AC at *all* door switch terminals (also check that switches are making).
        - If 120 V AC is not present at *any* door switch terminal, trace wire back to panel, checking for voltage at any connection point.
    - If NO, check 3-way valve (rainbow) harness (connected to left side of Controller) for faults.
      - If any wires with intact crimp terminals are found to be loose, reinsert them (audible click).
      - If any wires with bare ends are loose, the harness must be replaced.
      - To check communication to the 3-way valve:
        - Power-cycle the Controller (disconnect connector 'A'; top left; 2 wires blue and black)
        - Plug in connector 'A' while keeping a hand on the 3-way valve motor's white plastic body.
        - Feel for the motor's steady hum (approx. 3 sec.), pause, and return hum.

If these steps fail to resolve the error, contact NTI Technical Support for further assistance.

# **NOTES**

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# Installation Manual GF 200

# **Getting Service**

If your appliance requires service, you have several options for getting service:

- Contact Technical Support at 1-800-688-2575 or on the website: www.NTIBoilers.com.
- For warranty service, always contact Technical Support first.
- Contact the technician or professional who installed your water heater.
- Contact a licensed professional for the affected system (for example, a plumber or electrician).

When you contact Technical Support, please have the following information at hand:

- Model number
- Serial number
- · Date purchased
- · Installation location and type
- Error code, if any appears on the front panel display

